SMITH Smart Manufacturing

Lowers Operational Cost . Increases Profitability









Improve OEE

Increase Accountability

Optimise Real Time Information

Reduce Production Waste

SMITH Smart Manufacturing Dashboard

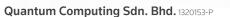




















Smart Manufacturing

Automated, Layered, Integrated & Intelligent Shop Floor System



Track Your Production | Visualise Production Performance | Live WIP Tracking



SMITH SMART MANUFACTURING is an integrated solution combining production planning, scheduling, maintenance and production capacity. The app integrates inputs from sales order, inventory, raw materials availability, production capacity and machine status to optimally create a production plan to meet demand in a fast and simplified manner. This planning and tracking app provides clear visibility of all factory activity and creates a unique factory time study for each job as it travels the floor. Bottleneck activity is captured without operator involvement to help management eliminate bottleneck operations in production. You will benefit from the easy to use yet powerful app to model, plan, track and manage conflict with:

SMITH's Operational Framework

Order Input • Picks up a new order from the ERP system

Checks current inventory

Dashboard

Collects all the real time data & keeps the dashboards updated to give full shop floor visibility at all times



Optimum Path

optimum path

• Monitors to detect for machines freed up downstream • Suggests a new



Rerouting

Checks Data

Checks the availability of

loads, machine capacity & scheduled maintenance

raw material, current machine

Plots Plan

floor path

Automatically plots

Calculates earliest

order fulfilment date

optimum shop

Tracks the actual WIP & will suggest alternative paths if any downstream breakdown or delays are detected



Key features of SMITH

SMITH is designed to pull data from ERP, inventory management system, asset maintenance system (SAM) & Industrial IoT devices or manually get user inputs & convert it into meaningful & actionable sources of information.

Proactive Production Monitoring

Improve productivity, reduce downtime, optimise inventory usage to drive plant OEE upwards

3 Production Scheduler Dashboard

Maximise shop floor visibility to minimise unexpected delays due to human error or equipment failures

Integrated Asset Maintenance

SAM gives SMITH real time status updates of production assets to avoid down stream breakdowns

Tracking

Increase customer satisfaction by having all order progress details at your fingertips

Total Control of Your Shop Floor



FULL SHOP FLOOR VISIBILITY

Integrate sales orders, raw material availability, production capacity & status to streamline production & track orders

BOTTLENECKS

SMITH works with SAM to track downstream breakdown reports & delay and auto reroute shop floor activity in real time to meet your customer

SHOP FLOOR COCKPIT

Empowers managers with an intuitive Gantt Chart to monitor actual vs planned orders in real time & choose alternative routes based on time or cost critical orders requirements

EMPOWER

Make high level decisions with OEE, machine performance & availability insights, OTIF & Yeild reports. Streamline operations and reduce cycle times to drive business RO